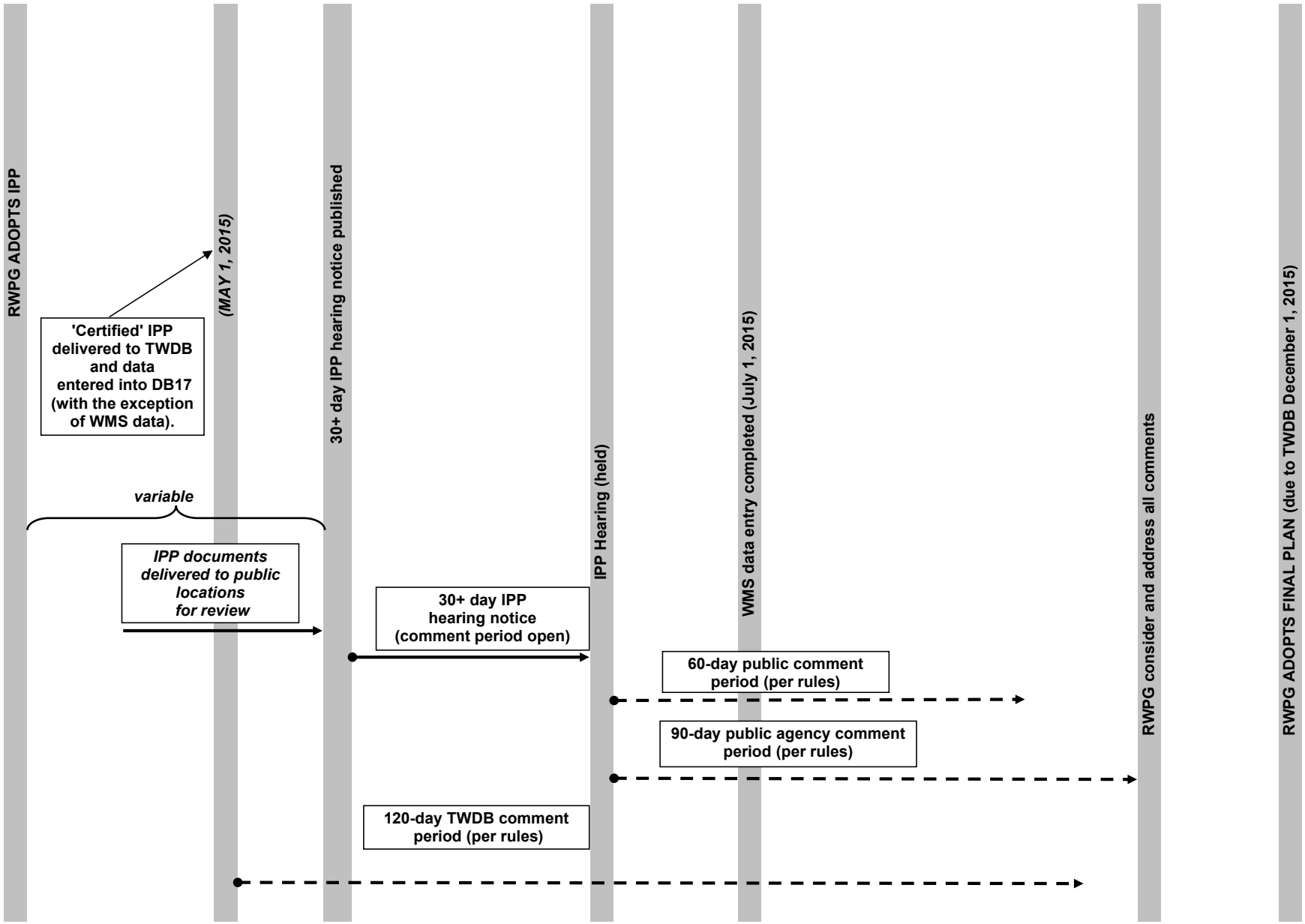
IPP Process Schematic (May vary by Region)

(no scale)